PREMIUM SOLUTION

MONTAGGIO RAPIDO
QUICK ASSEMBLY

ALTA TECNOLOGIA
HIGH TECHNOLOGY

FACILE DA USARE
EASY TO USE

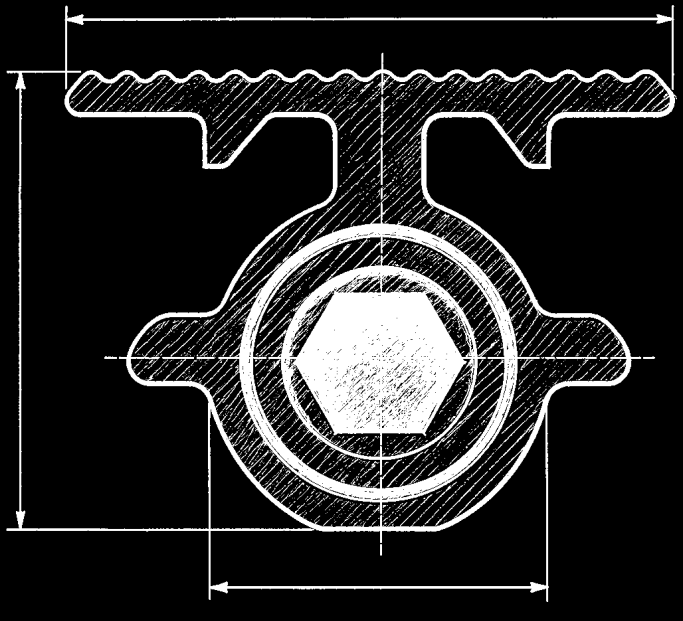
RICICLABILE
RECYCLABLE

TENUTA PERFETTA
PERFECT SEAL

SEE VIDEO

GUARDA IL VIDEO

NEW



drittone

La soluzione CAR per ante sempre allineate

DRITTONE è il sistema CAR progettato per correggere l'imbarcamento delle ante. Leggero e discreto, si integra senza alterare il design del mobile. La regolazione avviene dall'alto con una chiave a brugola da 4 mm. Il sistema resta accessibile anche dopo il montaggio dell'anta.

Disponibile nelle finiture C32 nichel (champagne) e NE Elox 907 nichel nero. Una soluzione tecnica di design per ante sempre lineari e ben allineate.

DRITTONE is the CAR system designed to correct cabinet door warping. Lightweight and discreet, it fits in without affecting the furniture design. Adjustment is made from the top using a 4 mm Allen key. The system remains accessible even after the door has been installed.

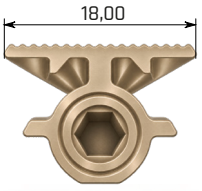
Available in steel C32 nickel finish (champagne) and NE Elox 907 black nickel finishes. A technical design solution for consistently straight and aligned doors.

MORE THAN JUST COMPONENTS

drittone

La soluzione CAR per ante sempre allineate

Caratteristiche tecniche/Technical details



ALLUMINIO/ACCIAIO
ALUMINIUM/STEEL

SU MISURA/CUSTOMIZED

ART.	L
RA0109.C32	X
RA0109.NE	X

massima lunghezza disponibile 3000 mm
maximum available length 3000 mm

ACCORCIABILE/CUT-TO-LENGTH

ART.	L
RA0209.C32_1500	1500
RA0209.C32_1800	1800
RA0209.C32_2100	2100
RA0209.C32_2400	2400
RA0209.C32_2700	2700
RA0209.C32_3000	3000

FINITURA C32 NICHEL (CHAMPAGNE)
STEEL C32 NICKEL FINISH (CHAMPAGNE)

ACCORCIABILE/CUT-TO-LENGTH

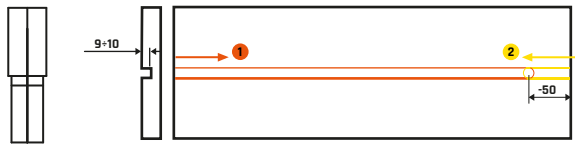
ART.	L
RA0209.NE_1500	1500
RA0209.NE_1800	1800
RA0209.NE_2100	2100
RA0209.NE_2400	2400
RA0209.NE_2700	2700
RA0209.NE_3000	3000

FINITURA NE Elox 907 NICHEL NERO
NE Elox 907 BLACK NICKEL FINISH

Modalità utilizzo fresa/Milling Cutter Operating Instructions



COD. PF 2707

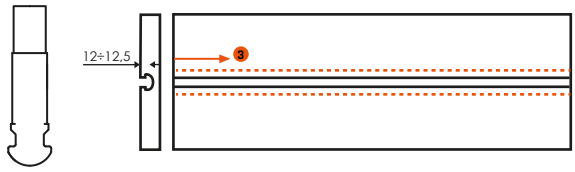


Fresa Ø10 cilindrica DX con tagliente positivo/negativo con placchette in metallo duro diamantato.

Ø10 mm right-hand cylindrical milling cutter with positive/negative cutting edges and diamond-coated carbide inserts.



COD. PF 2607



Fresa sagomata DX con placchette in metallo duro diamantato.

Right-hand profile milling cutter with diamond-coated carbide inserts.

Schema di fresatura/Milling diagram

1. Fresata ingresso da SX verso DX fino a circa 5 cm prima dell'uscita ed estrarre la fresa

   Mill from left to right, stopping approximately 5 cm before the exit, then retract the milling cutter.

2. Rientrare dal lato mancante per completare la lavorazione (per evitare scheggiature).
   Profondità di fresata 9÷10 mm
   Dati fresa: rotazione: DX (orario)
   giri: 17000
   velocità di avanzamento: 6000mm/min

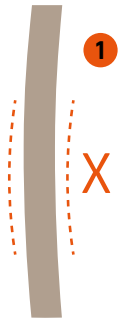
   Make a finishing pass from the opposite side to complete the machining operation (to prevent chipping).
   Milling depth: 9–10 mm.
   Milling cutter parameters: Rotation: CW (clockwise)
   Spindle speed: 17,000 rpm
   Feed rate: 6,000 mm/min

3. Fresata da SX verso DX passante
   Profondità di fresata 12÷12,5 mm vedere disegno
   Dati fresa: rotazione DX (orario)
   giri: 17000
   velocità di avanzamento: 4000 mm/min

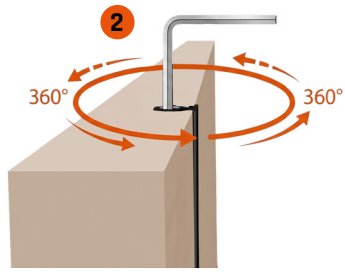
   Through-milling from left to right.
   Milling depth: 12–12.5 mm (see drawing).

   Milling cutter parameters: Rotation: CW (clockwise)
   Spindle speed: 17,000 rpm
   Feed rate: 4,000 mm/min

Montaggio-Regolazione/Installation-Adjustment



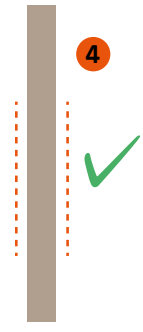
Anta disallineata
Misaligned cabinet door



Brugola 4 mm
4 mm Allen key



Fresatura anta
Cabinet door milling



Anta allineata
Aligned cabinet door

Colori disponibili/Available colors



Finitura C32 nichel (champagne) - steel C32 nickel finish (champagne)



Finitura NE Elox 907 nichel nero - NE Elox 907 black nickel finish

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